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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-20
Job Sheet 177589



Part No: SK145-0115-20

Job Qty: 20 ea

Part Name: Clamp Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 7/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/25/18	0.00	0.00	Start Up Machining-3		7/31
110	Bandsaw	20 pcs		7/25/18	0.00	1.00	Bandsaw1		7/31
120	Large Fab	20 pcs		7/25/18	0.00	10.00	Large Fab 8		7/31 08-06-08
122	QC	20 pcs		7/25/18	0.00	0.00	QC5		7/31
125	CNC Vertical Machining	20 pcs		7/25/18	0.00	5.00	HAAS 1		7/31 18-07-26
130	QC	20 pcs		7/25/18	0.00	0.00	QC2 Machining-4		7/31
180	QC	20 pcs		7/25/18	0.00	0.00	QC8 Machining-4		7/31 18-07-30
190	Outsource	20 pcs		7/25/18			GRO002-VC	5	7/31 18-07-30
200	Packaging	20 pcs		7/25/18	0.00	0.00	Packaging2		AUG 03 2018
210	QC	20 pcs		7/25/18	0.00	0.00	QC6		9
220	Packaging	20 pcs		7/25/18	0.00	0.00	Packaging3-1		9-09 MLL
230	QC21-SA	20 Ea		7/25/18	0.00	0.00	QC21		DAS 21 9-09

Part Op 110 - CUT

Descriptions: 120 - 1- MANUFACTURE AS PER DWG

125 - ***MACHINE TO LENGTH, MACHINE CHAMFER AND DRILL HOLES*** 1-Machine as per folio FB

FOLIO REV: _____ DWG REV: _____ 2-Debur

190 - ISSUE P/O: 040622 PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R.500	304 SS roundbar .500	33.2000 ft (1.66 ea)	90-Start up Operation	5074041

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R.500	33	16	0

Part Specifications

Specifications could not be found.



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S079233



Part: SK145-0115-20

Job No: 177589

Serial No/Batch: S079233

Revision: 0

Inspector:

Exp Date: 06/08/2018

Instructions:

Date: 06/08/18



Certificat de Conformité / Certificate of Compliance

(011405-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011405 - 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
01-Aug-2018		Aman		040622				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
4	RBT400221-109 Rev.	RBT400221-109 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL	OXIDE-BLACK CH	12	12	0	0	0
7	RBW6205G19332-3G-1 Rev.	RBW6205G19332-3G-1 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, TYPE 2 SC2 ASTM B633 TYPE 2 SC2	ZINC CH	7	7	0	0	0
8	SK145-0115-20 Rev.	SK145-0115-20 01 -PASSIVATION- #3 [PASSIVATION #3] SPÉC: ASTM A967 C OF C *** SPÉC: AS PER DRAWING ***	PASSIVATION CH	20	20	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040622**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040622
PO Date: 7/27/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174443	RBW6305G01232-3G-1	Receiver -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$14.5833333/pcs	\$175.00
2	178201	RBEM262V3000101-21	Plate -Issue P/O to GROUPE ALTECH: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
3	179860	SWA3-300	Wire Clamp -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	7/31/18	19 pcs	0 pcs	19 pcs	\$6.31578947/pcs	\$120.00

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	178356	RBT400221-109	Turnbuckle -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type Stress Proof; -Certificate of Conformity is required	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
5	181471	C10-6	Trunnion 1-Issue P/O to Groupe Altech; P/O _____ RC 44-46 2-Nickel plate - 0.0009-0.0011, Bake after plating 3- Certificate of Conformity is required	Firmed	-	7/31/18	1 pcs	0 pcs	1 pcs	\$240.00/pcs	\$240.00
6	179961	RBT18601	Main Rotor Swashplate ReGreasing Tool -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed	-	7/31/18	2 pcs	0 pcs	2 pcs	\$60.00/pcs	\$120.00
7	180205	RBW6205G19332-3G-1	Draw Bolt -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	7/31/18	7 pcs	0 pcs	7 pcs	\$12.8571429/pcs	\$90.00
8	177589	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed DAS 61 9-89	-	7/31/18	20 pcs	0 pcs	20 pcs	\$5.00/pcs	\$100.00
Grand Total:											\$1,085.00

Order Notes

Order Notes**Procurement Quality Clauses**

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/30/18 2:34 PM dart.tsimiklis.chrisoula